

ABSTRACT OF THE DISCLOSURE

The closure device includes interlocking fastening strips
5 and a slider. The fastening strips include a flange portion
that engages a separator on the slider. The flange portion
angles inwardly toward the separator. The flange portion is
altered at the closing end of the fastening strips to prevent
the slider from opening the fastening strips at the closing end.
10 The flange portion may be altered by flattening the flange
portion.

E10

E15